

# BELCO

## Manufacturing Company

Leading Manufacturer of Fiberglass  
Storage Tanks for Oil and  
Natural Gas Exploration

- API and Custom
- Gunbarrels
- Specializing in Salt Water Disposal

*Locations:*

**BELTON, TEXAS**

**IUKA, MISSISSIPPI**

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[www.belco-mfg.com](http://www.belco-mfg.com)



# BELCO TANKS AND GUNBARRELS



## DESIGN FEATURES

- Designed exclusively for rigorous oil and gas exploration field use.
- Will not rust, rot or corrode.
- Manufactured using computer-controlled technology to provide you with the highest quality products.
- Filament wound offering one-piece construction along with high strength.
- Designed to withstand the harsh sun, wind, rapidly changing weather this part of our country offers.
- Wide range of oil field tanks to suit your particular storage.
- Delivered by Belco's fleet of delivery trucks and custom designed tank trailers to assure prompt and proper handling of your tank.

## API CONFIGURED TANKS

BELCO builds all its tanks to API 12-P specifications for thickness and connection configuration.

- Standard sizes from 5BBL - 1500BBL
- Diameters from 2-foot to 20-foot
- Standard closed top
- Open top
- Custom fabrication
  - ★ Resin type
  - ★ Connections
  - ★ Color matching
- Secondary containment vessels

## GUNBARRELS

Gunbarrels are an economical low maintenance oil separator. Production enters into the flume. Through retention, the oil and water separate and the oil is drawn off the top and the water is drained off the bottom.

Belco offers several types:

- Single chamber
- Dual chamber
- Custom built
- *Retention example:* Customer is processing 1000 bbls per day. As a general rule, a 6 hour retention time is used. So, for a 24 hour period, customer will divide daily throughput by 4. For this example, 1000 bbl divided by 4 would require a 250 bbl gun barrel.\*\*

\*\*Note: Retention time can change depending on the consistency of crude.

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# SALTWATER DISPOSALS

It used to be that the industry had to separate a little water from a lot of oil. Now it is important to get all of the oil from the water before it is injected back into the ground. Belco, with our 30 years of fiberglass experience, has built numerous Saltwater Disposals in Texas, New Mexico, Oklahoma, Louisiana, Colorado and North Dakota. Disposals can be made up of standard API design or custom built tank systems for the customer's needs. Belco can help build your disposal from the ground up, including engineered drawings and all that is required to get your disposal up and running.



# SHIPPING

Belco maintains a new fleet of trucks, and custom built trailers.

- Trailers designed to ship multiple tanks per load, lowering your cost.
- Lowboy trailers allow shipment of tanks up to 20-foot diameter with up to 54-foot of load space.
- Crane trucks allow for delivery and setting of most tanks.
- Belco ships coast to coast on our trucks and has extensive experience with oversized loads.



# STANDARD SIZES

<b>CLOSED TOP API</b>			
Capacity	Inside	Height	Part #
BBL	Dia. (Ft)	(Ft)	
50	8	6	OA850B
100	10	7	OA10100B
120	10	8.5	OA10120B
120	12	6	OA12120B
150	10	10.5	OA10150B
168	15.5	5	OA156168
210	10	15	OA10210B
210	12	10.5	OA12210B
210	15.5	6	OA156210B
250	12	12.5	OA12250B
250	15.5	8	OA156250B
300	12	15	OA12300B
300	15.5	9	OA156300B
400	12	20	OA12400B
400	15.5	12	OA156400B
500	12	25	OA12500B
500	15.5	16	OA156500B
750	15.5	24	OA156750B
1000	15.5	30	OA1561000B

<b>GUNBARREL SEPARATOR</b>			
Capacity	Inside	Height	Part #
BBL	Dia. (Ft)	(Ft)	
45	4	20	GB445B
100	6	20	GB6100B
120	6	24	GB6120B
180	8	20	GB8180B
215	8	24	GB8215B
270	9	24	GB9270B
280	10	20	GB10280B
400	12	20	GB12400B
480	12	24	GB12480B
500	12	25	GB12500B
750	15.5	24	GB156750B
1000	15.5	30	GB1561000B

<b>OPEN TOP</b>			
Capacity	Inside	Height	Part #
BBL	Dia. (Ft)	(Ft)	
50	8	6	OT850B
100	10	7	OT10100B
110	12	5	OT12110B
120	10	8.5	OT10120B
120	12	6	OT12120B
150	10	10.5	OT10150B
150	12	7.5	OT12150B
210	10	15	OT10210B
210	12	10.5	OT12210B
210	15.5	6	OT156210B
250	12	12.5	OT12250B
300	12	15	OT12300B
300	15.5	9	OT156300B
400	12	20	OT12400B

<b>CLOSED TOP STANDARD</b>			
Capacity	Inside	Height	Part #
BBL	Dia. (Ft)	(Ft)	
50	8	6	OS850B
100	10	7	OS10100B
120	10	8.5	OS10120B
120	12	6	OS12120B
150	10	10.5	OS10150B
150	12	7.5	OS12150B
210	10	15	OS10210B
210	12	10.5	OS12210B
210	15.5	6	OS156210B
250	15.5	8	OS156250B
300	12	15	OS12300B
300	15.5	9	OS156300B
400	12	20	OS12400B
400	15.5	12	OS156400B
500	12	25	OS12500B
500	15.5	16	OS156500B

